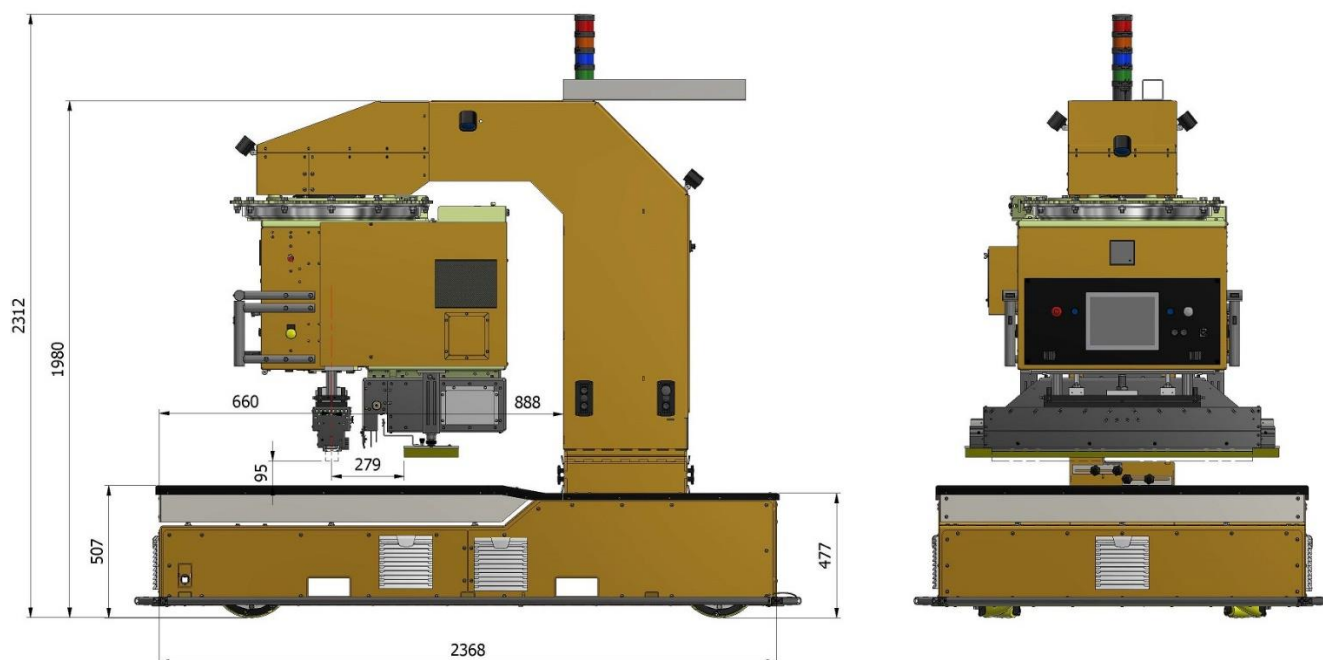


MG-L 500



TECHNICAL SPECIFICATION

Power requirement – free running	1,3 kW
Power requirement – max/hour	6,2 kW
Emitted power HF maximum on electrode	12 kW
Main fuse – type D	32 A
Standard voltage	3 x 400 V 50 Hz/60 Hz + neutral + earth
Working frequency	27,12 MHz \pm 0,6 %
Transmitting tube – type	ITL 12-1
Transmitting tube – cooling	Air-cooled
Flash protection	Thyristor controlled
Pressure	Max. 1400 kg at min. 7 bar / 101 psi
Maximum air consumption - automatic	200-250 l/min
Daylight (with a 45 mm high electrode)	95 mm
Pneumatic press with automatic pressure protection system	PSK
Weight of the machine	2250 kg
Max. welding surface each working cycle	500 cm ²
Max. weldable electrode width	400 mm
Computer with 12" touch-screen	Forsstrom™ industrially developed, HF-classified computer
Free space behind the electrode	888 mm
Measurement of table	H: 507 mm, W: 1400 mm
Available accessories	Stand for stationary operation, foot pedal, oil-tempering, larger earth electrode